

PLASTICS for HEAT TREATING & FORGING

Products	Chemistry (%)		Density 815°C (1500°F)		Temp. Limit		Installation Method
	Al ₂ O ₃	SiO ₂	g/cm ³	lb/ft ³	°C	°F	
RAM MAX® BR 70 P BLUE	69.8	23.4	2.56	164.0	1760	3200	Pneumatic Ram
RAM MAX® 70 P	69.1	22.8	2.66	166.0	1760	3200	Pneumatic Ram
RAM MAX® 75 P	72.3	19.7	2.74	171.0	1760	3200	Pneumatic Ram
RAM MAX® 85 P	83.8	9.0	2.92	182.0	1760	3200	Pneumatic Ram
RAM MAX® 85 P FINE	82.0	11.1	2.92	182.0	1760	3200	Pneumatic Ram
RAM MAX® 90 P	87.4	7.1	3.09	193.0	1815	3300	Pneumatic Ram
RAM MAX® 95 P	92.1	4.1	3.09	193.0	1760	3200	Pneumatic Ram

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	Al ₂ O ₃	SiO ₂	g/cm ³	lb/ft ³	°C	°F	
RAM MAX® 45 AS	52.7	42.2	2.24	146.0	1649	3000	Pneumatic Ram
RAM MAX® 60 AS	57.0	38.0	2.56	160.0	1650	3000	Pneumatic Ram
RAM MAX® 65 AS	62.5	32.8	2.79	174.0	1815	3300	Pneumatic Ram
RAM MAX® 80 AS	78.0	16.4	2.72	170.0	1760	3200	Pneumatic Ram
RAM MAX® 90 AS	91.8	7.2	2.79	174.0	1815	3300	Pneumatic Ram

