

## Car Bottom Furnace (Forge) – Pier Blocks

Products	Chemistry (%)		Density		Water Addition (%)		Temperature Limit	
	Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	g/cm <sup>3</sup>	lb/ft <sup>3</sup>	Vibration	Pumped	°C	°F
ARMORMAX® 70SR	70.4	24.8	2.66	166	4.5-5.5	-	1430	2600
DURACON® 32	63.1	31.6	2.54	158	4.0-5.5	-	1760	3200
TUFF-FLO 60A	59.6	36.2	2.58	161	4.0-5.0	5.8-6.8	1700	3100