

## Ladles – Patching & Maintenance

### Zinc Alloy

Products	Chemistry (%)			Density		Water Addition (%)			Temperature Limit	
	Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	Cr <sub>2</sub> O <sub>3</sub>	g/cm <sup>3</sup>	lb/ft <sup>3</sup>	Trowel/ Veneer	Vibration	Pump/ Pour	°C	°F
PLASTER 55AC	51.6	37.3	-	2.21	138	10.0-14.0	-	-	1640	3000
QUICK-FIRE® PATCH M	63.4	26.5	-	2.33	145	-	-	-	1650	3000