

## Coreless Induction Furnace – Grout Aluminum Alloy

Products	Chemistry (%)		Density		Temperature Limit	
	Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	g/cm <sup>3</sup>	lb/ft <sup>3</sup>	°C	°F
KAST TECH 33 FINE	95.7	0.1	2.72	170	1815	3300
GROUT 163ACF	91.0	3.1	2.51	160	-	-
GROUT 563A	86.1	4.8	2.72	170	-	-
GROUT 663A	87.6	4.4	2.72	170	1760	3200
COIL CAST 97A	96.6	0.2	3.03	189	1650	3000